



# AS

## AUTOMATIC UNIFORM SIDERIVE

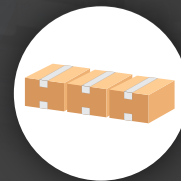
The BestPack™ AS Series is a fully automatic carton sealer designed to meet the needs of uniform in-line carton closure applications. Designed with a solid four column support structure and using dual motor side belt technology, the AS closes all four top flaps and seals the top & bottom of the carton, using 45-60 PSI and 4-5 SCFM of air.

**NOW EQUIPPED WITH OUR DATA ADVANTAGE SYSTEM!\***

All BestPack units are available in our standard baked enamel finish and food grade 304 stainless steel for 21 CFR 110 compliance.



FULLY AUTOMATIC



UNIFORM CARTONS



TOP & BOTTOM SEAL

### 110 VOLTS 60 HZ

Power Requirements

### UP TO 57 CPM

Speed

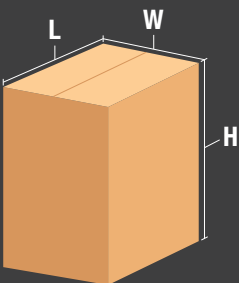
### 45-60 PSI, 4-5 SCFM

Air Requirements

### 650-760 LBS

Shipping Weight

## CARTON RANGE



Length (min. - max.)  
**(8.0" - 27.5")**

Width (min. - max.)  
**(6.0" - 20.0")**

Height (min. - max.)  
**(5.5" - 20.0")**

Specifications based on AS22-2

## STANDARD FEATURES

- Adjustable Bed Height from 22.5" to 30.0"
- Width/Height Adjustment Handle can be Mounted on Either Side of the Carton Sealer
- Interlock Safety Gates in the Kicker Station
- Upper Side Compression Unit
- Tape Roll Lengths: 1,000 yd., 1,500 yd., 2,000 yd.
- Heavy Duty 2mm CNC Cut and Welded Frame Including Upper Welded Legs
- Capable of Interchanging 2" or 3" Tape Heads
- In-line Automatic Top Flap Folding
- Electrical On/Off Box can be Mounted on Either Side of Carton Sealer
- Exclusive Pop-out Pressure Sensitive "High Speed" Tape Head with Patented Tab Adjustment and Noise Reduction Arm



### DATA ADVANTAGE SYSTEM COMES WITH:

- Low Tape/No Tape Monitoring
- Improved Electrical Efficiency
- Jam Detection
- Machine Performance Tracking and more features to improve your experience...

## OPTIONS

- Spare Parts Kit
- High Speed Motor Upgrade (Up to 125 ft. per min.)
- VFD Motor Upgrade (Up to 150+ ft. per min.)
- Locking Heavy-Duty Casters
- Additional Safety Guarding Available
- Compatible Indexer: ARX Model

# EXTRA ACCESSORIES TO IMPROVE EFFICIENCY



## LOCKING CASTERS

The heavy duty locking casters allow the carton sealer quick and easy mobility to other locations.



## SPARE TAPE HEAD

Order a spare tape head with your machine to minimize down time. Having a spare will allow you to drop in a tape head with a new roll of tape in no time!



## LONG INFEEED/EXIT CONVEYOR W/ L-BRACKET STABILIZER

This 39.5" long conveyor is a great work platform and allows for staging of cartons on the infeed and the exit.



## SPARE PARTS KIT

\*Spare Parts Kits may vary based on machine\*  
Minimize downtime with BestPack's Spare Parts Kit.



## INDEXER STATION

The indexer's function is to separate and time cartons going into the carton sealer.



## FOOD GRADE 304 STAINLESS STEEL

This machine is available in 304 stainless steel which is food grade safe for food applications.



## HIGH SPEED MOTOR

High Speed Motor Upgrade (up to 125 ft.)



## ADDITIONAL SAFETY GUARDING

Add additional protective measures that prevent workplace injuries with additional safety gates around your equipment.

## POPULAR AS MODELS

Please refer to comparison chart for complete list of models.

MODEL	MACHINE DIMENSIONS LENGTH x WIDTH x HEIGHT	CARTON RANGE*** LENGTH (min. - max.) x WIDTH (min. - max.) x HEIGHT (min. - max.)	CONVEYOR HEIGHT HEIGHT (min. - max.)	CARTONS PER MIN.****	SHIPPING WEIGHT (LBS)
AS12-2 2" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	500
AS12-2H** 2" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	500
AS12-3 3" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 34	500
AS12-3H** 3" Tape Head	(70.2") x (26.5") x (68.0")*	(8.0" - 25.5") x (6.0" - 14.0") x (6.5" - 20.0")	(22.5" - 30.0")	Up to 57	500
AS22-2 2" Tape Head	(77.7") x (33.8") x (69.0")*	(8.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 34	585
AS22-2H** 2" Tape Head	(77.7") x (33.8") x (69.0")*	(8.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 57	585
AS22-3 3" Tape Head	(77.7") x (33.8") x (69.0")*	(8.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 34	585
AS22-3H** 3" Tape Head	(77.7") x (33.8") x (69.0")*	(8.0" - 27.5") x (6.0" - 20.0") x (5.5" - 20.0")	(22.5" - 30.0")	Up to 57	585

Information subject to change without notice.

\* Safety Gates are an Additional 20" Long  
\*\* High Speed  
\*\*\* Outside Dimensions Only  
\*\*\*\* Based on Customer Application



For more information please go to:  
**WWW.BESTPACK.COM** or call us at **1.888.588.2378**