

GENERAL MAINTENANCE

POLY BUNDLERS

REQUIRED TOOLS:

- CLEAN CLOTH
- SAFETY GLOVES
- AIR BLOWER
- ALL PURPOSE GREASE
- PAINT BRUSH
- HIGH-TEMPERATURE CHAIN LUBRICANT



MAINTENANCE PROCEDURE

STEP 1 HEAT THE KNIFE



Turn on the machine and let the machine heat up.

STEP 2 PREP THE MACHINE



Blow air around the machine using compressed air, paying special attention to all moving parts.

STEP 3 CLEAN THE KNIFE



SAFETY ALERT: WEAR GLOVES

After the knife has heated up, check knife of any plastic residue. If residue is present, wipe down the hot seal bar with a clean cloth.

**ALWAYS WEAR APPROPRIATE SAFETY GLOVES
WHEN PERFORMING CLEANING FOR A KNIFE.**

STEP 4 BAR SHAFTS



Check seal bar shafts, if dry apply a light coating of grease.

Repeat the grease process on the other shaft.

STEP 7 SHRINK TUNNEL MAINTENANCE



If you have a shrink tunnel connected, turn on the shrink tunnel and increase the conveyor speed to maximum.

STEP 8 SHRINK TUNNEL MAINTENANCE



DO NOT USE ANY OTHER OIL EXCEPT HI-TEMP CHAIN LUBE

Apply the lube to the chain evenly and continuously until the chain completes a full rotation.

Repeat the lubrication on the other chain.



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