

GENERAL MAINTENANCE

SIDE SEALERS

REQUIRED TOOLS:

- CLEAN CLOTH
- SAFETY GLOVES
- SCISSORS
- AIR BLOWER
- TEFLON TAPE
- HIGH-TEMPERATURE CHAIN LUBRICANT



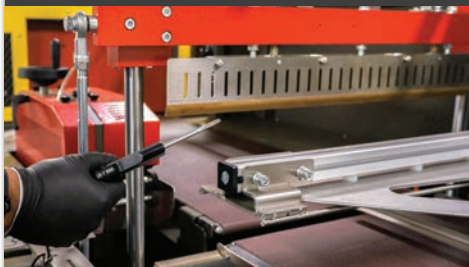
MAINTENANCE PROCEDURE

STEP 1 HEAT THE KNIFE



Turn on the machine and let the machine heat up.

STEP 2 PREP THE MACHINE



Blow air around the machine using compressed air, paying special attention to all moving parts.

STEP 3 CLEAN THE KNIFE

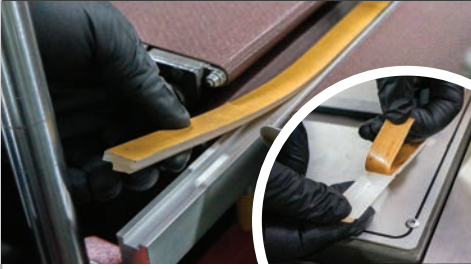


SAFETY ALERT: WEAR SAFETY GLOVES

After the knife has heated up, check knife for any plastic residue. If residue is present, wipe down the hot seal bar with a clean cloth.

**ALWAYS WEAR APPROPRIATE SAFETY GLOVES
WHEN PERFORMING CLEANING FOR A KNIFE.**

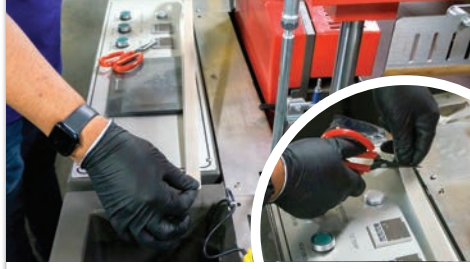
STEP 3 SEAL PAD MAINTENANCE



Check the condition of your Teflon tape. If burnt, it will need to be replaced.

First, remove the Teflon tape from the seal pad. If the sealing pad is in good condition, proceed removing Teflon tape.

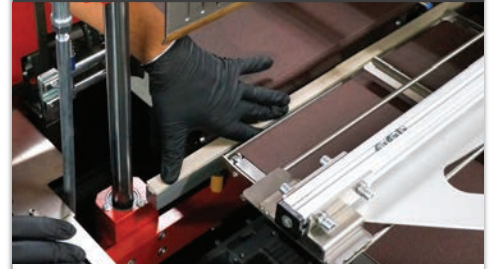
STEP 4 TEFLON TAPE MAINTENANCE



Measure and apply the Teflon tape to seal pad.

Trim any excess off the ends of the sealing pad after it's been applied.

STEP 5 APPLY TEFLON TAPE



Once Teflon is applied, reattach the sealing pad in its original position.

STEP 7 SHRINK TUNNEL MAINTENANCE



If you have a shrink tunnel connected, turn on the shrink tunnel and increase the conveyor speed to maximum.

STEP 8 SHRINK TUNNEL MAINTENANCE



**DO NOT USE ANY OTHER OIL EXCEPT
HI-TEMP CHAIN LUBE**

Apply the lube to the chain evenly and continuously until the chain completes a full rotation.

Repeat the lubrication on the other chain.



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