



# GENERAL MAINTENANCE

## L-BAR SEALERS

### REQUIRED TOOLS:

- CLEAN CLOTH
- SAFETY GLOVES
- SCISSORS
- AIR BLOWER
- TEFLON TAPE- 1/2" & 3/4"
- HIGH-TEMPERATURE CHAIN LUBRICANT



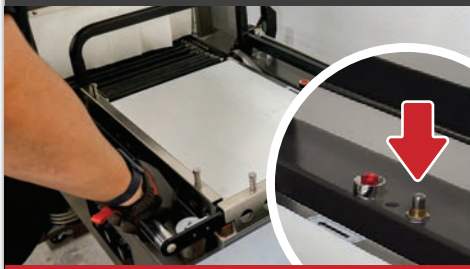
## MAINTENANCE PROCEDURE

### STEP 1 PREP THE MACHINE



Blow air around the machine using compressed air, paying special attention to all moving parts.

### STEP 2 PREP THE KNIFE



**SAFETY ALERT: WEAR GLOVES**

Heat your knife. You can do this by either activating the L-Bar by pressing down or pressing and holding the limit switch a few times.

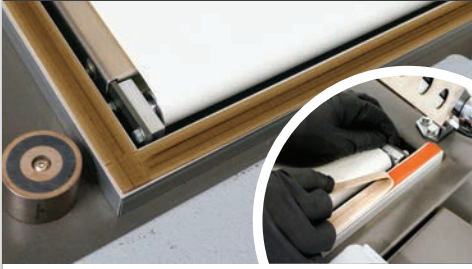
### STEP 3 CLEAN THE KNIFE



Use a clean cloth and raise the film clamp and wipe the knife for any excess plastic residue.

**ALWAYS WEAR APPROPRIATE SAFETY GLOVES  
WHEN PERFORMING CLEANING FOR A KNIFE.**

## STEP 4 TEFLON TAPE MAINTENANCE



Check the condition of your Teflon tape. If burnt, it will need to be replaced.

First, remove the Teflon tape from the seal pad. If the sealing pad is in good condition, reattach it in its original position.

## STEP 5 SEAL PAD MAINTENANCE



Next, apply the 3/4" Teflon tape on both seal pads.

Ensure that when applying the Teflon tape, no overlap of the Teflon Tape occurs

## STEP 6 APPLY TEFLON TAPE



Then, use the 1/2" Teflon tape, placing it as centrally as possible on the seal pad.

Ensure that when applying the Teflon tape, to not overlap.

Cut excess Teflon tape from both sides.

## STEP 7 SHRINK TUNNEL MAINTENANCE



Turn on the shrink tunnel power and heater.

Increase the conveyor speed to the maximum.

## STEP 8 SHRINK TUNNEL MAINTENANCE



**DO NOT USE ANY OTHER OIL EXCEPT  
HI-TEMP CHAIN LUBE**

Apply the oil to the chain evenly and continuously to entire chain.

Let the chain complete a full rotation while continuing to apply the oil.

Repeat the lubrication on the other side of the conveyor.



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