

GENERAL MAINTENANCE

STRETCH PALLET WRAPPERS

REQUIRED TOOLS:

- AIR BLOWER
- GENERAL PURPOSE GREASE
- PAINT BRUSH
- 6MM ALLEN KEY



MAINTENANCE PROCEDURE

STEP 1 PREP TURNTABLE



Make sure machine is powered off.

Remove the 6 bolts in the center of the turntable using a 6mm allen key.

STEP 2 PREP TURNTABLE



SAFETY ALERT : DO NOT ATTEMPT TO LIFT

Slide the turntable out of the way, pushing it with your foot.

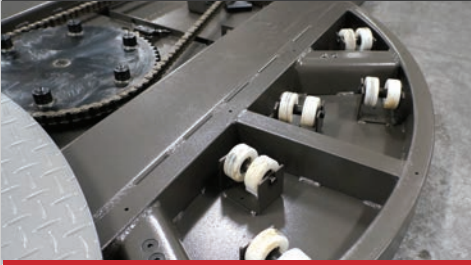
STEP 3 CLEAN TURNTABLE BASE



Using compressed air, blow out all residue and trash that is in the turntable base.

**THE TURNTABLE IS HEAVY AND DIFFICULT TO HANDLE.
DO NOT ATTEMPT TO LIFT THE TURNTABLE UNDER ANY CIRCUMSTANCES.**

STEP 3 CLEAN TURNABLE BASE

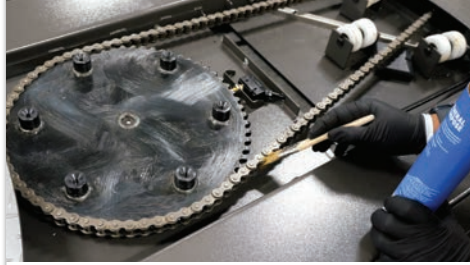


SAFETY ALERT: WEAR SAFETY GLOVES

Check that no trash or plastic is stuck under the center sprocket, remove the plastic if any is present.

Check that all plastic rollers around the turntable are spinning freely.

STEP 4 GREASE CHAIN



Use a paint brush and dip it in all purpose grease. Apply the grease to the turntable chain.

STEP 5 GREASE CHAIN



Step back and turn the machine ON, and manual rotate the turntable from the HMI to expose the rest of the chain.

TURN MACHINE BACK OFF.

Continue to apply grease the rest of the chain.

STEP 7 TURNABLE MAINTENANCE



Using your foot, slide turntable back on to the base of the machine.

Rotate the turntable back on to the base of the machine.

STEP 8 TURNABLE MAINTENANCE



Put all 6 bolts back in place and tighten them up in a star pattern.



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